

Hydraulic Excavators



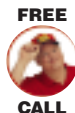
Operator Efficiency Tips

- Check before you dig - always remember what is in the air above and contact the authorities for the location of any underground utilities or communications lines in the area.
- Keep the stick under the boom when travelling for long periods.
- Keep it clean - wipe your machine down daily, clean windows and pick up any debris in the cab. Keeping the machine clean makes it easy to operate. At the start of every working day walk around the machine and look for obvious damage. Leaks stopped early can save an expensive service repair.
- Practice smoothness - fast and jerky motions can result in sloppy digging and loading, the resulting impact can damage equipment. Slower movements make the machine's operation smoother and more productive.
- Get Comfortable - to make your working day comfortable and productive, it is important to adjust the seat and consoles well.
- When walking the machine, keep the sprocket to the rear and the idler to the front.
- Minimise ground contact with the bucket as more contact equals unnecessary wear. Allow the tips to do the work.

- Avoid excessive prying. Tips and adapters are designed to break first.
- For best performance when lifting, be sure to remove all attachments before lifting any object.
- Keep the swing angle to a minimum, less than 60 degrees, between dig and dump.
- Make certain that the excavator operator spots the truck as this way the truck will be in the correct position for the operator. Never swing into the pile or trench, this could cause damage to the boom or stick of the machine.
- Inspect bucket tips and side cutters daily, broken tips can be expensive.

Please read the machine Operation and Maintenance Manual for complete operating instructions.

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